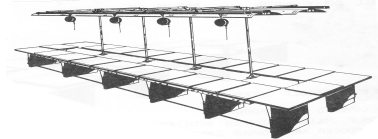
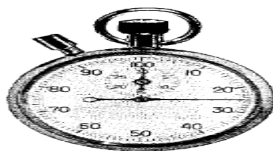


**JD GRAY ASSOCIATES
DISTRIBUTION CENTER PRODUCTIVITY CONSULTANTS**

Five-Day Operations Efficiency Analysis

- The Prelude To An Optimum Productivity System –

- Methodology observations, efficiency levels and space utilization for part receiving - part storage - part order picking – pallet shrink wrapping - pallet storage – pallet retrieval – pallet shipping, sub and final assembly in regard to future *direct labor controls, materials handling mechanization & work cell automation.*
- Detailed information gathered to determine maximum gain for a recommended optimum productivity system including our *Semi-Automatic Paced Assembly Line, Standards and Methods, Short-Interval-Scheduling, Labor Reporting, Industrial Incentive Systems, ARS and Live Storage and Retrieval Carousels.*
- Comparison of existing methodology versus an optimum productivity system: 1) Budget cost and savings potential of improved system. 2) Return-on-investment critique. 3) Report



| -JD Gray Associates Responsibility- | -Client Responsibility- |
|--|--|
| 2 day travel time | Air transportation and lodging for JD Gray Associates |
| | Ground transportation and interpreter for JD Gray Associates to/from airport, factory and hotel |
| 1 ½ day on site factory observations | Letter of Credit for entire amount. Bank to Bank wire transfer. 50% Payment prior to scheduled visit |
| 1 ½ day off site report preparation | 50% Net 10 days upon report submission |

Total Consulting Fee and Expenses\$5000

Quotation numberQ0410

In addition to the deliverables cited above, the Five-Day Operations Efficiency Analysis and Report will result in a detailed proposal that *guarantees a first year payback* on its implementation when installed by us. This Five-Day Operations Efficiency Analysis and Report fee will be deducted from your customized optimum productivity system cost should you decide to proceed.

Date _____

PO Number _____

Price and terms for companies outside USA.

PO BOX 63 SUMMIT HILL, PA 18250
www.jdgray-associates.com