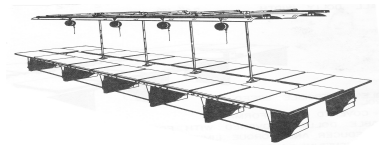
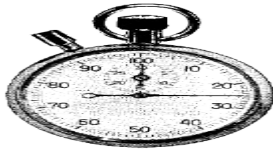


**JD GRAY ASSOCIATES
DISTRIBUTION CENTER PRODUCTIVITY CONSULTANTS**

Three-Day Operations Efficiency Analysis

- The Prelude To An Optimum Productivity System –

- Methodology observations, efficiency levels and space utilization for part receiving - part storage - part order picking – pallet shrink wrapping - pallet storage – pallet retrieval – pallet shipping, sub and final assembly in regard to future *direct labor controls, materials handling mechanization & work cell automation.*
- Detailed information gathered to determine maximum gain for a recommended optimum productivity system including our *Semi-Automatic Paced Assembly Line, Standards and Methods, Short-Interval-Scheduling, Labor Reporting, Industrial Incentive Systems, ARS and Live Storage and Retrieval Carousels.*
- Comparison of existing methodology versus an optimum productivity system: 1) Budget cost and savings potential of improved system. 2) Return-on-investment critique. 3) Report



<i>-JD Gray Associates Responsibility-</i>	<i>-Client Responsibility-</i>
1 ½ day on site factory observations	Ground transportation for JD Gray Associates to/from airport, factory and hotel
1 ½ day off site report preparation	50% Payment prior to scheduled visit
Air transportation, lodging and per diem	50% Net 10 days upon report submission

Total Consulting Fee and Expenses\$4000

Quotation numberQ0410

In addition to the deliverables cited above, the Three Day Operations Efficiency Analysis and Report will result in a detailed proposal that *guarantees a first year payback* on its implementation when installed by us. This Three Day Operations Efficiency Analysis and Report fee will be deducted from your customized optimum productivity system cost should you decide to proceed.

Date_____

PO Number_____

Price and terms for companies outside USA subject to change as mutually agreed upon.