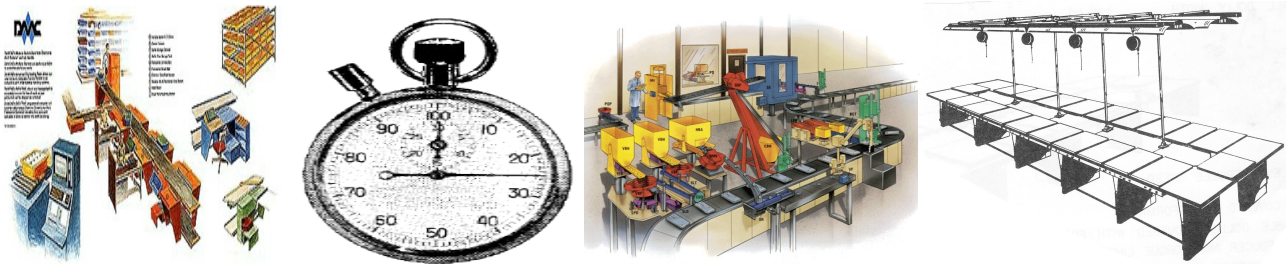


**JD GRAY ASSOCIATES
MANUFACTURING PRODUCTIVITY CONSULTANTS**

Three-Day Operations Efficiency Analysis and Report

- The Prelude To An Optimum Productivity System –

- Methodology observations, efficiency levels and space utilization for part receiving - part storage - part order picking – fabrication - sub and final assembly - work-in-process & finished goods in regard to future *direct labor controls, materials handling mechanization & work cell automation.*
- Detailed information gathered to determine maximum gain for a recommended optimum productivity system including our *Semi-Automatic Paced Assembly Line, Standards and Methods, Short-Interval-Scheduling, Labor Reporting, Industrial Incentive Systems* such as Gain Sharing & *Pick and Pack* programs.
- Comparison of existing methodology versus an optimum productivity system: 1) Budget cost and savings potential of improved system. 2) Return-on-investment critique. 3) Report



-JD Gray Associates Responsibility-	-Client Responsibility-
1 ½ day on site factory observations	50% Payment prior to scheduled visit
1 ½ day off site analysis and report preparation	50% Net 10 days upon report submission

Total Consulting Fee and Expenses\$3000

Quotation numberQ0410

In addition to the deliverables cited above, the Three Day Operations Efficiency Analysis and Report will result in a detailed proposal that *guarantees a first year payback* on its implementation when installed by us. This Three Day Operations Efficiency Analysis and Report fee will be deducted from your customized optimum productivity system cost should you decide to proceed.

Date _____

PO Number _____

Valid for companies located in Northeast. For other USA and International manufacturers our price and terms are subject to change due to air travel expense as mutually agreed upon.